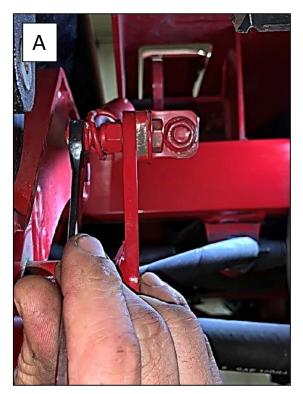
PROCEDURE REF# A-INL-055

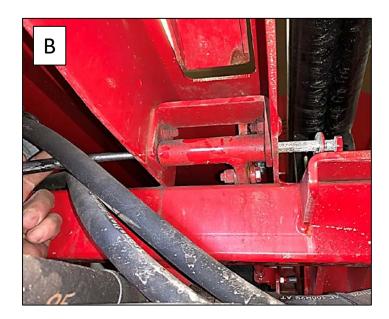


REMOVING THE X-TRACTOR SECURITY LATCH IFX 2014-2018

In a concern to allow the automatic system to work well without breakage, you must remove that safety latch.

- 1. Start the Honda engine and extract the X-Tractor cylinder.
- 2. Turn off the Honda engine.
- Remove the spring of the latch by unscrewing the nylon nut with a 9/16 wrench (A). You can preserve the spring as a spare part. It is the same on the automatic system and on the hoop drive wheel.
- 4. With a 9/16 wrench and a punch, remove the upper bolt (B).





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REMOVING THE X-TRACTOR SECURITY LATCH

- 5. With a ½ socket and wrench, unscrew the lower bolt (#1 in the illustration C).
- 6. With a punch, take off the shaft in order to remove all the components. Now, the safety latch is removed.
- 7. Set back the X-Tractor cylinder and the work is done.

*** Be careful for the future operations to not activate the pusher when the X-Tractor cylinder is performing. ***



Needed tools:

- Wrenches ½ and 9/16
- Sockets ½ and 9/16
- Punch