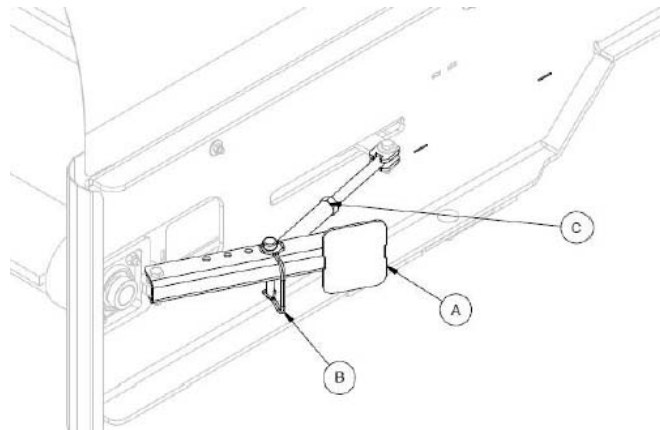# PROCEDURE REF# A-MER-010

Conveyor belt tension adjustment

1.   Pull the tensioner lever (A) to release the tension adjustment system.

2. Remove pin (B).

3. Screw in rod (C) to reduce tension on the belt and unscrew it to increase tension. If the rod is at the end of its travel, change the attaching hole in the lever. Make sure there's at least 25 mm (1 in) of threaded rod inside the tube.

4. Replace pin (B).

5. Push the tensioner lever (A) to lock the tension adjustment system again.

6. Check the belt tension.

7. Repeat as needed until the desired tension is achieved.

Make sure the belt is positioned over the lateral guides on either side of the conveyor.