PROCEDURE REF# A-IND-048



Verification of the Rotary table gears

In order to verify if there is excessive wear between the hydraulic motor gear and the rotary table gear due to a lack of grease, follow the next steps.

- With a socket or wrench 7/16, unscrew the 2 bolts of the front cover (towards the front of the wrapper), then pull off quite strongly towards the front (A);
- Make sure that the 2 gears fit together as illustrated on the picture B. Replace if needed;
- Grease the gears then reinstall the cover by tacking care it is well installed under the rear cover.



