

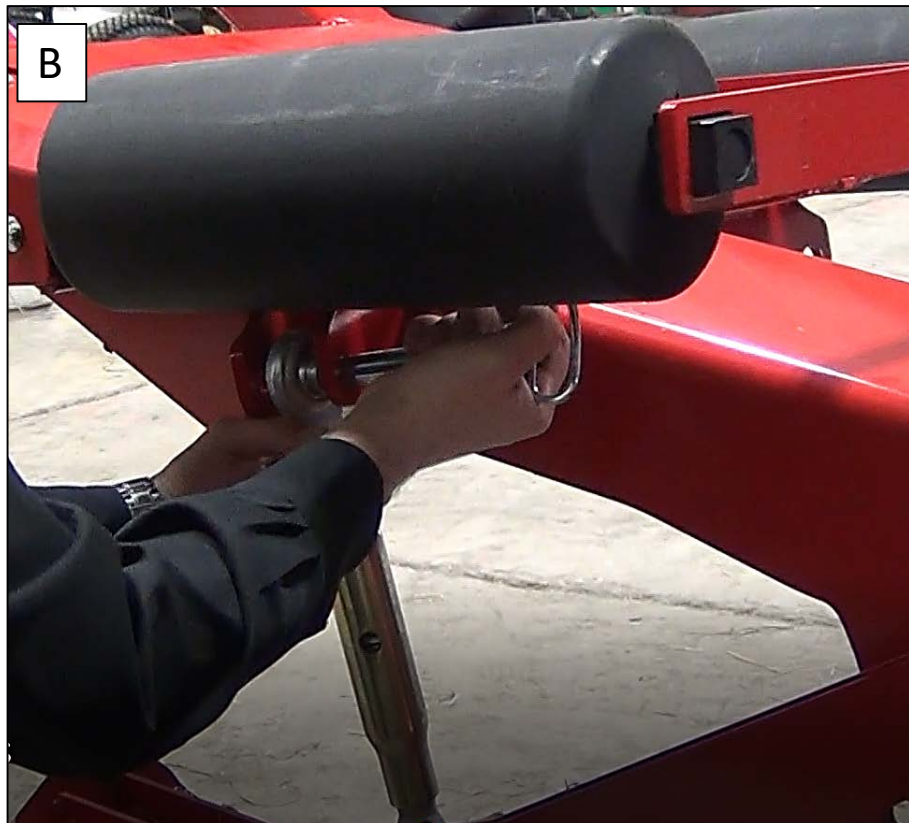
## Dumper installation (D3)

If the customer wants to unload the bale by flipping on the side instead of backward, follow the steps.

1. Remove the locking pin of the top link as the illustration A.



2. Install the top link of the drop off leg to the frame (B).



## Dumper installation (D3)

3. Remove the locking pin of the shaft then pull off the shaft of the drop-off leg side. Put away the shaft to the designed location for this purpose. If needed, sand the shaft for easier insertion in its place. If the customer wants the bales flipped to the other side, repeat the steps on the other side of the drop-off table.



4. Remove the table cover (D) with a wrench 9/16 then install the bale guide on the same side as the drop-off leg.



5. If needed, adjust the top link in order that the bale is flipping properly by screwing or unscrewing it.



The installation is done!

Required tool:

- Wrench 7/16

Required time:

- 5 minutes