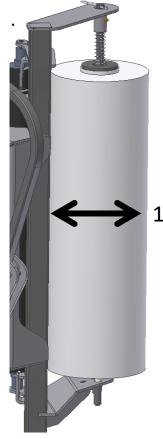
## PROCEDURE REF# A-IND-016



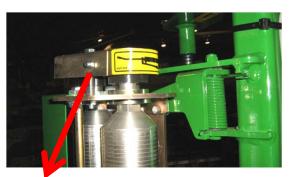


## Testing the plastic film stretcher

To check the effectiveness of your system, draw a 10-inch (25 cm) horizontal line on your plastic film roll with a felt-tip pen. Turn the table about one revolution and stop (with bale on the table). Once the line has passed the aluminium rollers, measure it on the bale. If it has stretched up to a length of approximately 16.5 inches (41 cm), this means that your film stretcher is working properly. If the film does not stretch properly, check the gears of the film stretcher. The aluminum rollers should turn freely. Clean the aluminium rollers with WD-40 and wipe clean of any residue from the plastic film. Be sure that the gears at the top of the stretcher are well greased.



10inch line



Grease the gears in the top of the stretcher