

## Close center modification procedure

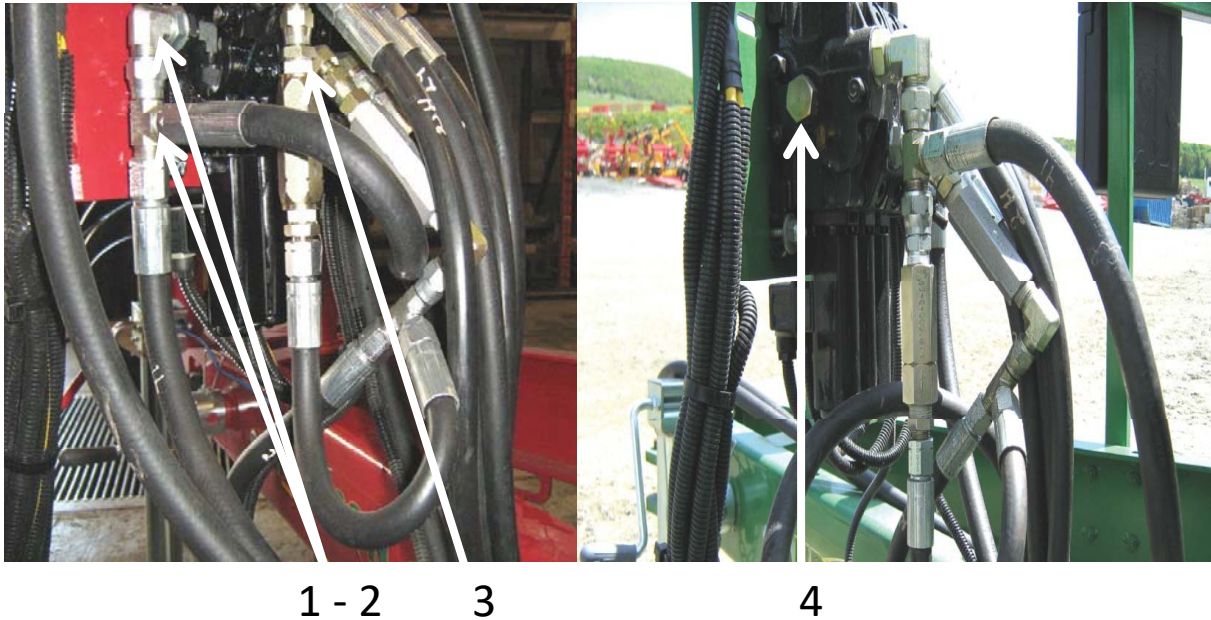
400 – 500 – 580



1. Unscrew the hose and the hydraulic fitting from the out port of the valve (A).
2. Install plug ( $\frac{1}{4}$  npt) in the hole.
3. Put back the hose and the hydraulic fitting unscrewed on step (1).
4. Remove the plastic cap of the main relief valve.
5. Screw clockwise  $1 \frac{1}{2}$  turn and put back the plastic cap (B). Pressure should be **2500 psi**.

## Close center modification procedure

### 680 2012 and before



1. Unscrew those 2 hoses.
2. Remove those fittings from the valve.
3. Remove this hose and all the fittings from the "T" up to the main Valve.
4. Install plug here (provided).

## Close center modification procedure

### 680 2012 and before



5

6

5. Remove completely the hose and replace by a plug (provided).
6. Install plug ¼" NPT in this hole.

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### 680 2012 and before



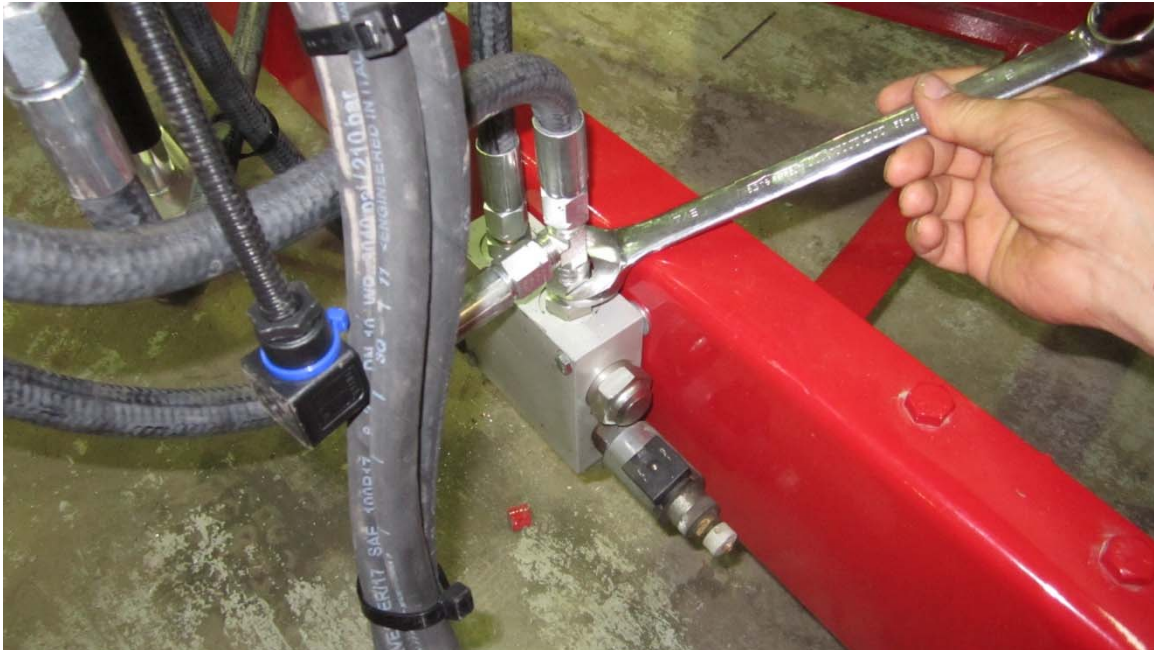
7

8

7. Install like the picture the hose provided by ANDERSON and plug the last hose.
8. Remove the plastic cap and screw the main relief Allen screw clockwise 1 ½ turn (2500 psi).

## Close center modification procedure

600



1. Unscrew the hose fitting of the valve.



2. Install the fitting provided by Anderson (#470124).

## Close center modification procedure

600



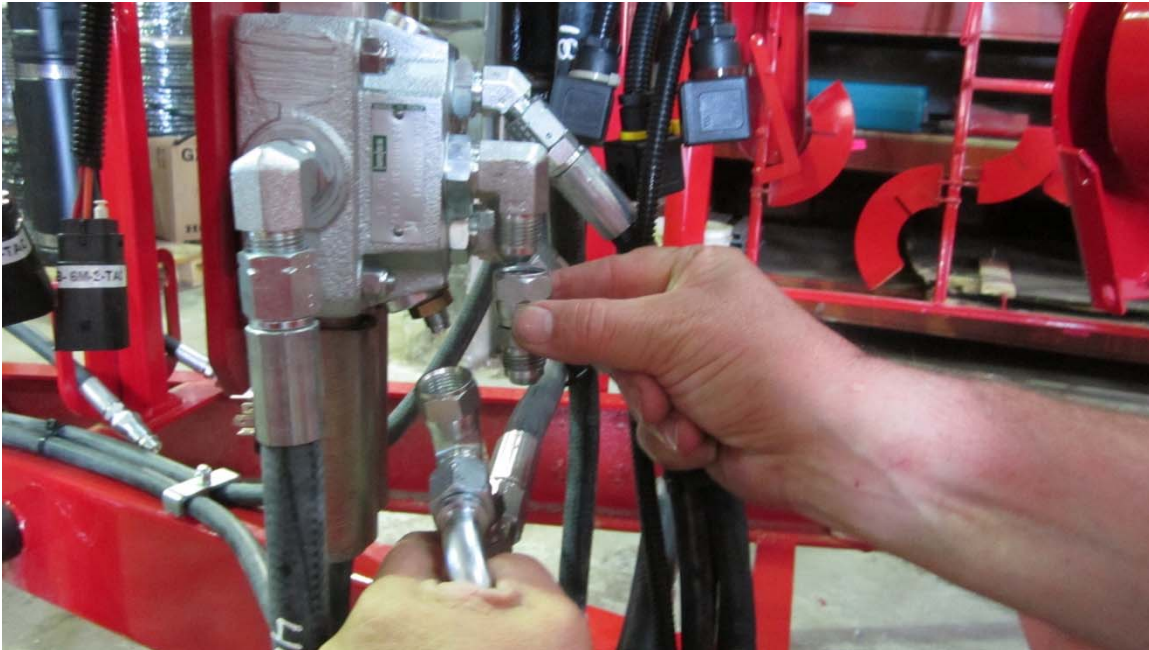
3. Put back the hose.



4. Unscrew the hose from the other valve.

## Close center modification procedure

600



5. Install the fitting provided by Anderson (#470124).



6. Put the hose back in place, and then increase the relief valve a little bit (2 turns clockwise) so that it doesn't strain too much.