## PROCEDURE REF# A-IND-022

- Filling the accumulator cut & hold
- First you will close the cut and hold manually with the main valve. Then loosen the fitting near the ball valve near the accumulator to bleed off the oil, then screw back tight the fitting.
- 2. Unlock the handle of the ball-valve. Unscrew the bolt and turn the locking washer to be able to turn the handle (see below photos).

**Note:** leave the ball valve closed with the handle until step 4.

- You will then open manually the black round knob valve and screw it a ¼ turn (to keep it pulled open), normally the cut and hold would open but not now since it the accumulator has no oil.
- 4. You will now put your tractor hydraulics on low and plug a hose to the quick coupler of the ball valve. You will gently open the ball valve until the cut and hold is completely open and then will close the ball valve.
- 5. You can now try the cut and hold, normally it should take about 2-3 second to open. You don't want it to be too quick (it would mean there is too much oil in the accumulator) or you will have difficulty closing the cut and hold and will have problem holding or cutting the plastic film.









