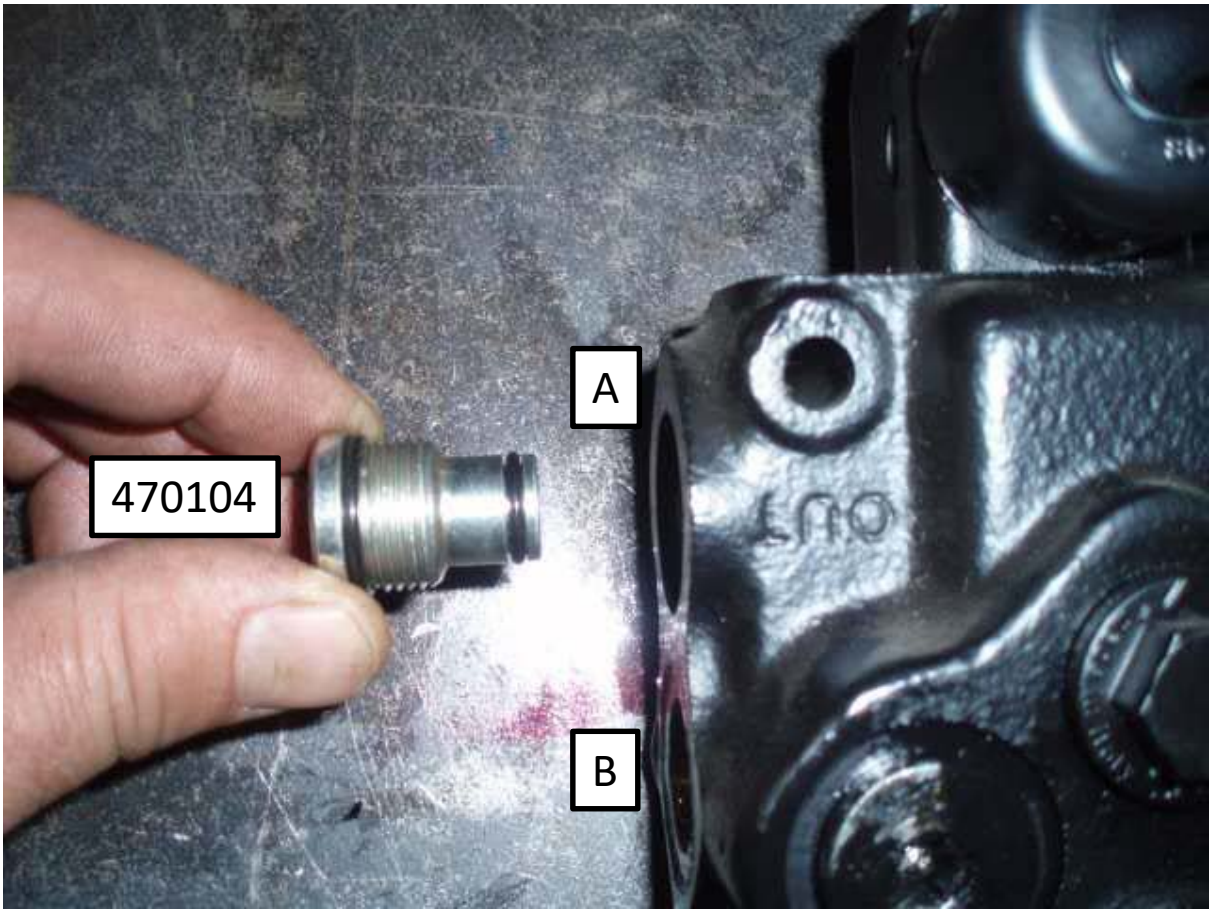
PROCEDURE A-LOG-013

CLOSE CENTER M90 & M115

Switch from open to closed hydraulic circuit for M90 and M115 **which does not have** any hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

1 – Remove the hydraulic fitting located in the outlet of the valve (A), and place it in the hole below (B).

2 – Place the closed circuit plug in the valve outlet hole (A). You must order part number 470104 from your Anderson dealer if you do not already have it.

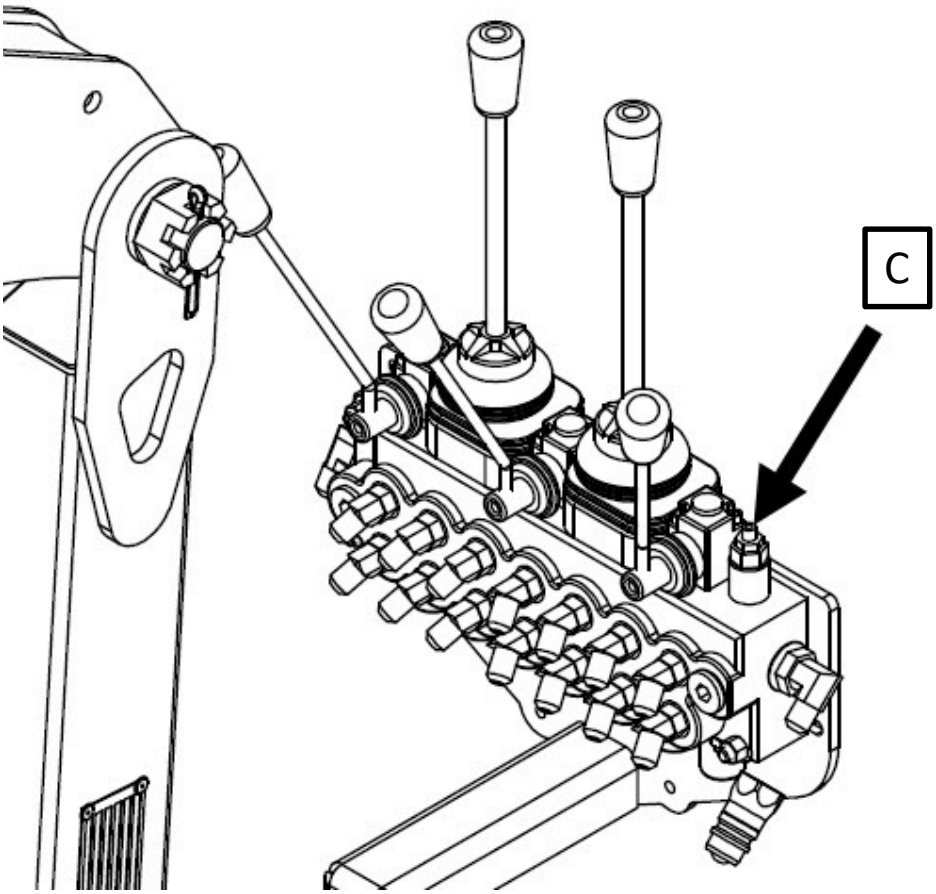


PROCEDURE A-LOG-013

CLOSE CENTER M90 & M115

Switch from open to closed hydraulic circuit for M90 and M115 **which does not have** any hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

3 – Screw the relief valve (C) two turns to increase the pressure.



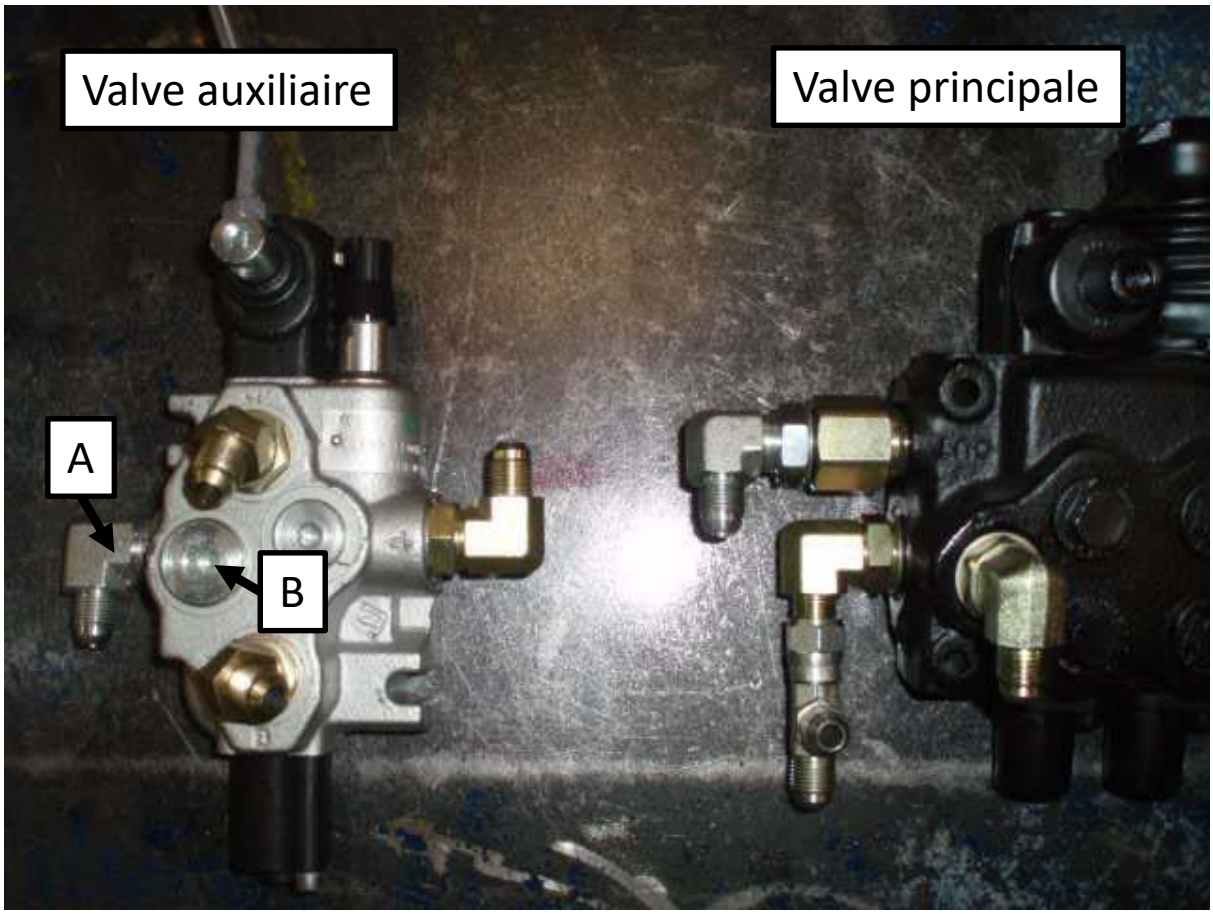
PROCEDURE A-LOG-013

CLOSE CENTER M90 & M115

Switch from open to closed center hydraulic for M90 and M115 **which has** one or more hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

1 – Disconnect the hose and the hydraulic connection (A) on the side of the auxiliary valve.

2 – Remove the cap (B) on the front of the auxiliary valve and install it on the side of the valve where you removed the hydraulic connection (A).



PROCEDURE A-LOG-013

CLOSE CENTER M90 & M115

Switch from open to closed center hydraulic for M90 and M115 **which has** one or more hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

3 – Insert the closed circuit plug at the bottom of the hole (B) on the front of the auxiliary valve. You must order part number 450063 from your Anderson dealer if you do not already have it.

4 – After installing the plug from step 3, install the fitting (A) remove in step 1 and install it in the hole (B) on the front of the auxiliary valve, reconnect the hydraulic hose to the fitting.

5 – Screw the relief valve two turns (C) to increase the pressure.