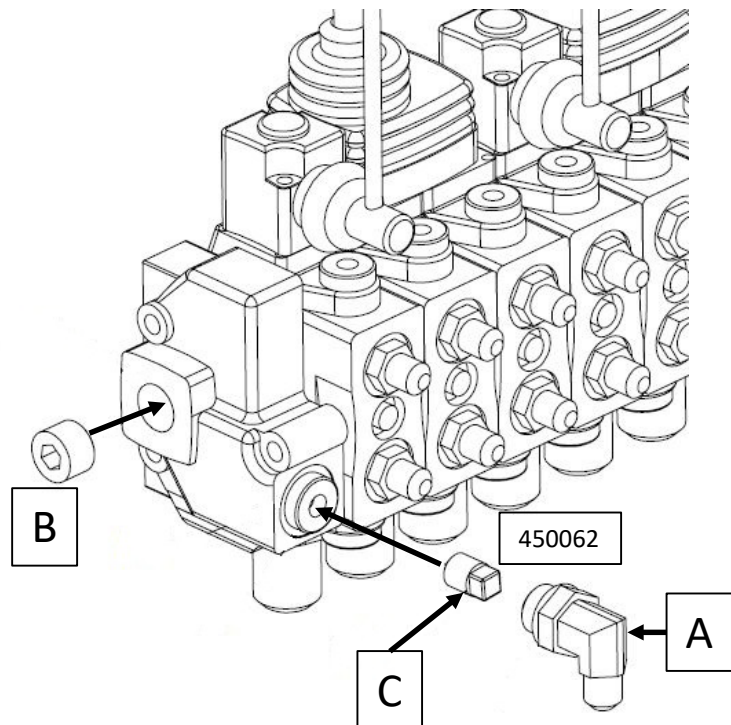
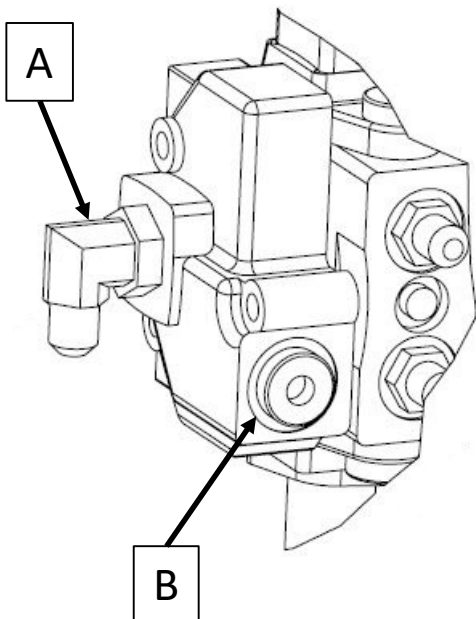


CLOSE CENTER M140 & M160

Switch from open to closed center hydraulic for M140 and M160 **which does not have** any hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

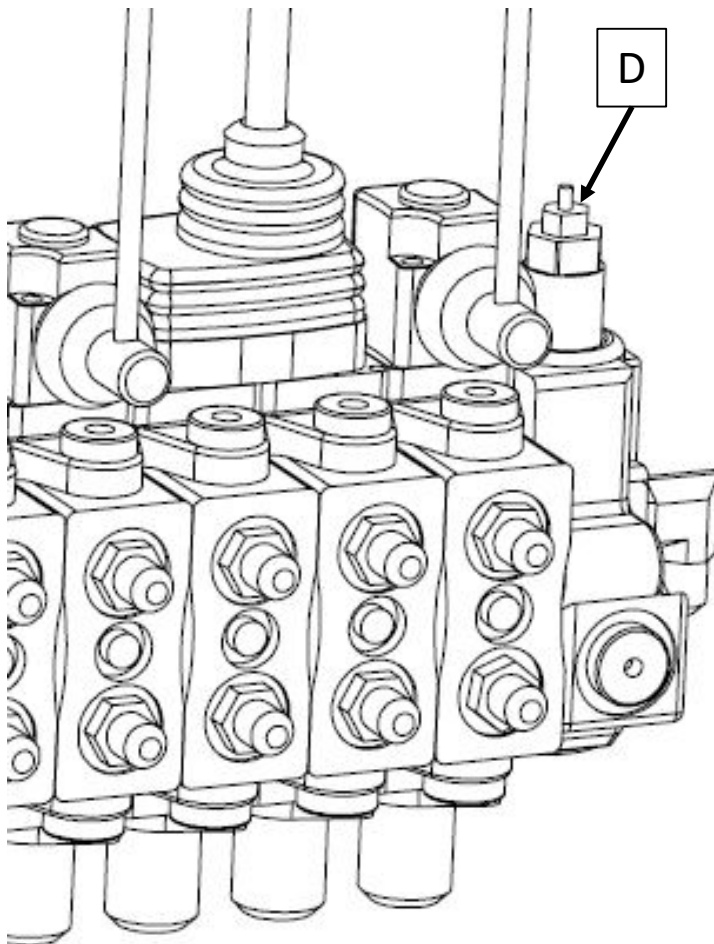
- 1** – Remove the hydraulic connection and its hose, which is located in the outlet of the valve (A).
- 2** – Remove the plug (B) on the front of the main valve and place it on the side in place of the hydraulic connector (A) you just removed.
- 3** – Insert the closed circuit plug (C) at the bottom of the hole in which you have just removed the plug (B). You must order part number 450062 from your Anderson dealer if you do not already have it.
- 4** – Insert the hydraulic connection (A) that you removed in step 1 on the closed circuit plug that you have just installed.



CLOSE CENTER M140 & M160

Switch from open to closed center hydraulic for M140 and M160 **which does not have** any hydraulic component that requires an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

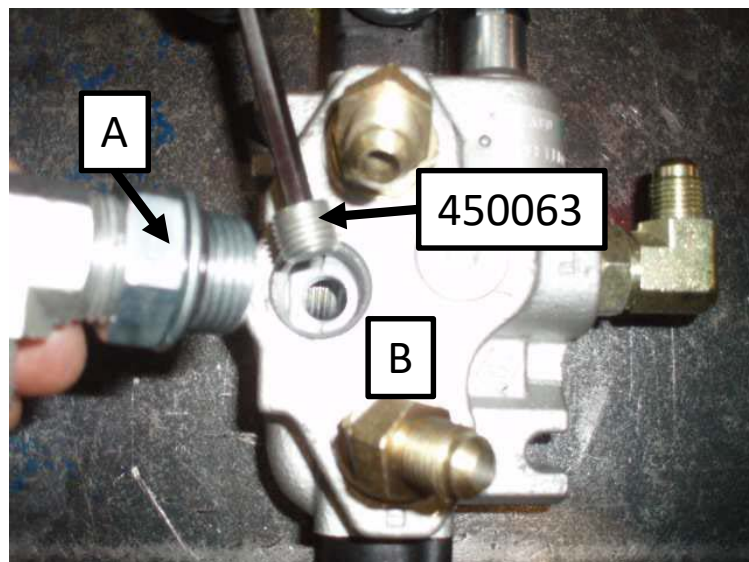
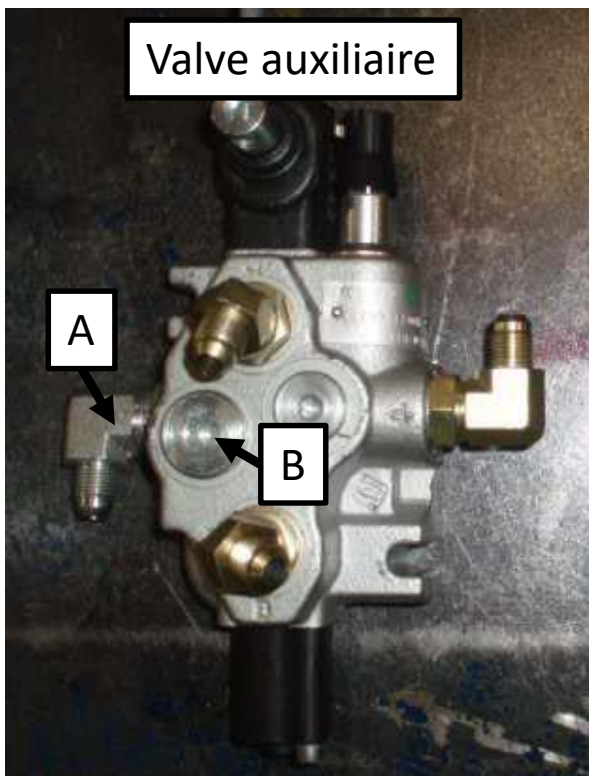
5 – Screw the relief valve (D) two turns to increase the pressure.



CLOSE CENTER M140 & M160

Switch from open to closed center hydraulic for M140 and M160 which has one or more hydraulic components that require an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

- 1** – Disconnect the hose and the hydraulic connection (A) on the side of the auxiliary valve.
- 2** – Remove the cap (B) on the front of the auxiliary valve and install it on the side of the valve where you removed the hydraulic connection (A).
- 3** – Insert the closed circuit plug at the bottom of the hole (B) on the front of the auxiliary valve. You must order part number 450063 from your Anderson dealer if you do not already have it.
- 4** – After installing the plug from step 3, install the fitting (A) remove in step 1 and install it in the hole (B) on the front of the auxiliary valve, reconnect the hydraulic hose to the fitting.



CLOSE CENTER M140 & M160

Switch from open to closed center hydraulic for M140 and M160 which has one or more hydraulic components that require an optional auxiliary valve (ex. winch, hydraulic tandem, bucket, etc.)

5 – Screw the relief valve (C) two turns to increase the pressure.

