

## Error #15 and #16

### Electrical issue on the clockwise cooling system

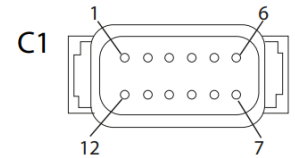
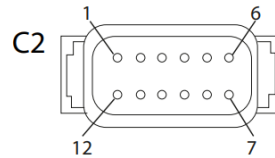
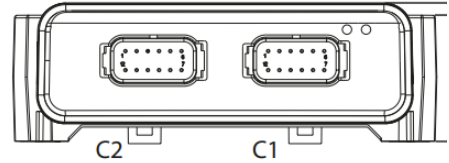
#### MC024 – C2P08 - Function



Identification of the controller in problem

Identification of the PIN # on the controller where the wire start from

Identification of the sensor or coil's valve section where the wire go to

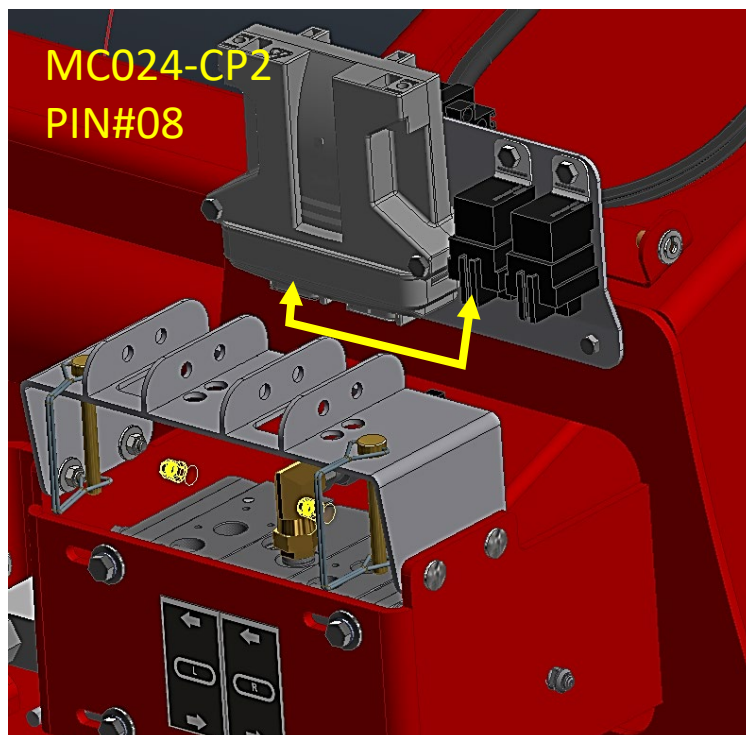


Errors #15 and #16 mean that there is a continuity issue between the relay #1 and the controller.

Inspect the wire from pin #08 of the MC024 controller's C2 connector until relay #1 located as below illustration. Here are the two possibilities:

- Error #15: Open Circuit means that the wire is cut between the controller and the relay #1.
- Error #16: Close circuit (Short-circuit) means that the wire is grounded between the controller and the relay #1.

Replace or fix the wire as needed.



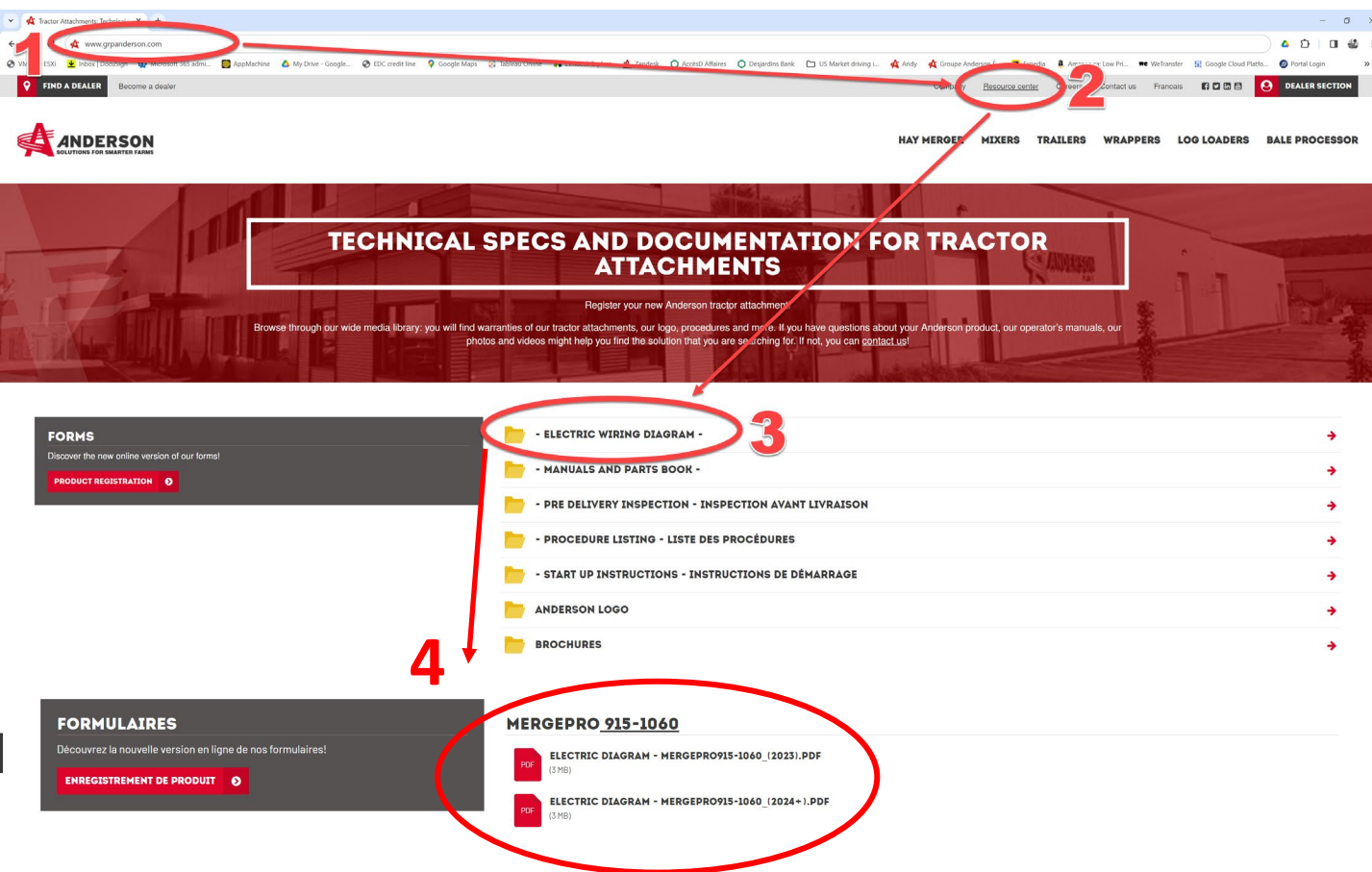
# ELECTRICAL DIAGRAM

For more details, consult the electrical diagram of the machine:

- 1- Go to [www.grpanderson.com](http://www.grpanderson.com)
- 2- Click on Resource Center
- 3- Select the folder – Electric Wiring Diagram –
- 4- Select the folder associated with your machine – Mergepro 915-1060 –

Or follow the link below :

<https://grpanderson.com/en/resource-center/?section=2-Public%20section/-%20Electric%20wiring%20diagram%20->



The screenshot shows the Anderson website interface. The browser address bar shows [www.grpanderson.com](http://www.grpanderson.com) (Step 1). The navigation menu includes "Resource center" (Step 2). The main content area is titled "TECHNICAL SPECS AND DOCUMENTATION FOR TRACTOR ATTACHMENTS". A list of categories is shown, with "- ELECTRIC WIRING DIAGRAM -" (Step 3) selected. Under this category, the "MERGEPRO 915-1060" section (Step 4) is highlighted, containing two PDF files: "ELECTRIC DIAGRAM - MERGEPRO915-1060\_(2023).PDF" and "ELECTRIC DIAGRAM - MERGEPRO915-1060\_(2024+).PDF".

TROUVER UN  
CONCESSIONNAIRE

SECTION  
DOCUMENTATION

ACCÉDER À L'ESPACE  
CONCESSIONNAIRE