

ADJUSTING THE CONVEYOR'S TENSION

If the conveyor slips during distribution, the conveyor is not tight enough. You should have a gap of 1 inch $\frac{3}{16}$ to 1 inch $\frac{3}{8}$ in between the belt and the conveyor frame (A).

To adjust the conveyor tension:

- 1- You need to loosen the bearing bolts (1).
- 2- Then you will be able to put or remove tension on the belt with the adjustment nut (2).
- 3- Once you adjusted the belt with the right tension, tighten the bearing bolts (1) back.

