PROCEDURE REF# A-PRO-004



Replacing the rotor shear bolt

A shear bolt is located between the angular gearbox and the rotor drive. In the event of rotor impact, this bolt protects the right-angle gearbox and all the other drive components.

To replace the shear bolt:

- 1. Dismantle the protective housing on the left of the machine.
- 2. Turn the rotor or gearbox until the pinion and hub holes align.
- 3. Remove any remaining pieces of the old bolt. Remove the pieces if necessary.
- **4.** Insert and tighten the new shear bolt.

The new shear bolt must always be mounted with its head towards the hub and the nut towards the pinion.

