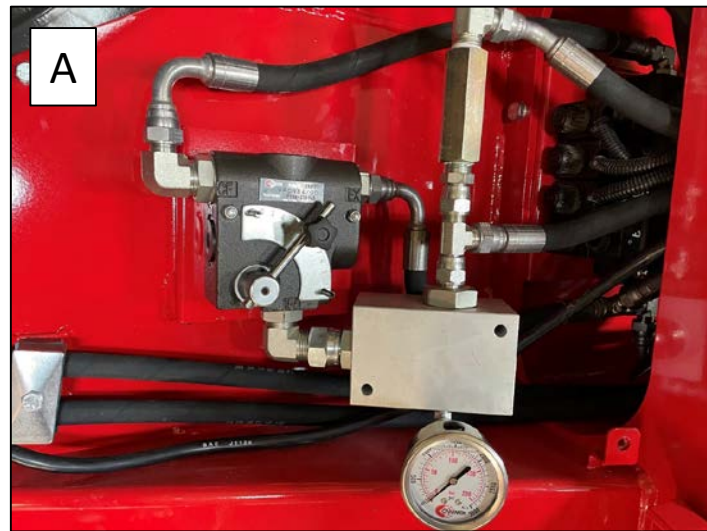


PROCEDURE REF# A-PRO-006

Conveyor speed adjustment

If the speed of the conveyor seems not good, follow the next steps to verify if it is correct and to adjust it if needed.

1. Make sure that the tractor oil flow is set to 11 gal/minute.
2. With a socket 13mm, remove the left guard facing the Prochop in order to access to the flow divider valve (A).
3. Make sure that the handle is at position 4.



PROCEDURE REF# A-PRO-006

Conveyor speed adjustment

4. In the internal control panel (B), adjust the speed at its maximum position (hare).
5. Mark up one conveyor bar with a piece of adhesive tape or other thing in order to identify a complete turn.
6. Activate the conveyor frontward with the side switch (external control panel (C)).
7. With a timer, calculate the time for a complete turn. It should be around 14 seconds. It may vary of ± 1 second.
8. If the duration exceeds more than 1 second, come back to step 3 and move the handle of the flow divider valve until reaching the expected speed.
9. Make the same test in the opposite direction. The duration must be the same as frontward at ± 1 second.



Required time:

- 30 minutes

Required tool:

- Chronometer
- Socket 13mm
- Adhesive tape

The adjustment is done!