## PROCEDURE REF# A-PRO-001



## Adjusting the rotor chain tension

To check and adjust the rotor chain tension, first remove the protective housing on the left side of the machine.

The tension rating must be 185 mm (7 in.) with a tolerance of  $\pm$  mm (0.08 in.). If this rating is not within the permitted range of values, adjust the chain tension:

- 1. Slightly loosen the fastening bolt on the spring plate (A).
- 2. Loosen the locknut (B).
- 3. Tighten or loosen the tension screw (C) to obtain the correct tension rating.
- **4.** Tighten the locknut (B) and the fastening bolt on the spring plate (A).
- **5.** Check that the pinions and chain are in good condition. You can use a brush and thick oil to oil the chain.

