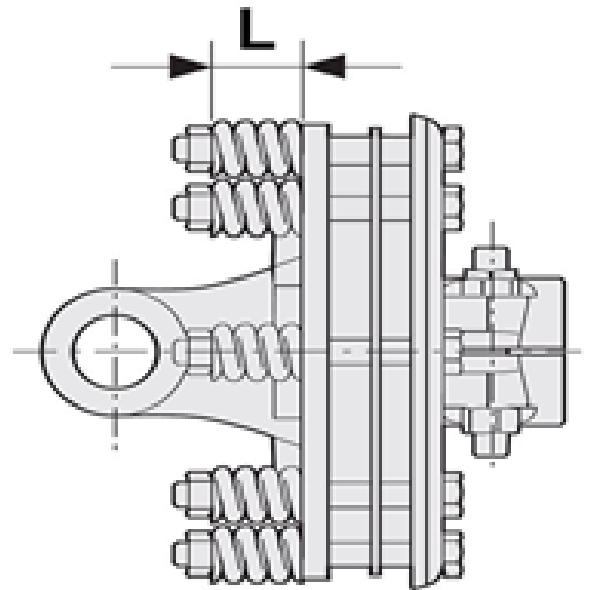


Calibrating the slip clutch

The spring settings (L in Figure 31) are 34 mm (1 11/32 in.).

Follow this, as a difference of several tenths of a millimeter can greatly alter the torque.

Tighten the nuts in the order indicated by the numbers in the drawing below.



If the machine will not be used for several weeks, particularly if it will be stored in a humid environment, unscrew the springs and remove the disks to prevent them being stuck for future use.

