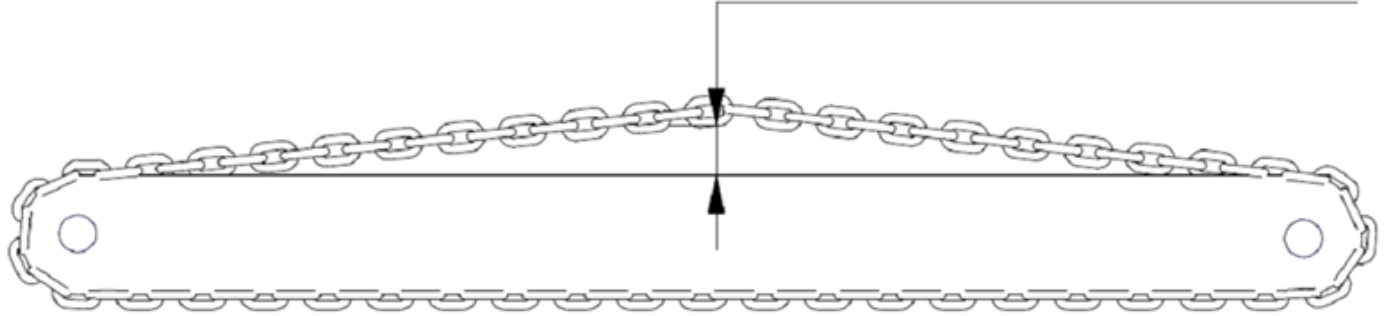


## Adjusting the chain conveyor

To check the conveyor belt tension, measure the length of the arrow in the center of the conveyor belt. If this arrow exceeds 100 mm (4 in.), tighten the conveyor belt.

**When tightening the conveyor belt, always leave an arrow of minimum 50 mm (2 in.) to ensure proper functioning of the machine.**

Minimum arrow : 50 mm (2 in.)



### To tighten the conveyor belt chains:

1. Loosen the four nuts (1) on each side of the machine.
2. Loosen the locknuts (3).
3. Slightly loosen the nuts (4) while keeping the screws (2) in place. Perform the same number of turns on each side of the container.
4. Once the conveyor belt is sufficiently tight (50-mm arrow (2 in.)), tighten the locknuts (3).
5. Tighten the nuts (1).

**If you reach the end of the tensioner and the chains are still loose, you can remove two links from each side.**

